



FokaSKIN top film is designed for sealing to rigid PET/PE trays in vacuum skin applications as well as on cardboard trays, or other types of containers, according to the customer's request.. Perfect for meat, fish, and poultry products that require a longer shelf-life and can reduce your storage and distribution issues. Looks fantastic on the shelf and enables the retailer to stack it on its side, with no leakages or liquid gathering at the base of the tray. No pads are required, thereby reducing your need for additional packaging, and works towards reducing food waste.



FOKASKIN
SECOND SKIN TO YOUR PRODUCTS

The Essence is (IN)
The Packaging

ADVANTAGES

RETAIL

Vertical product presentation, ensures an attractive presentation at POS

Maximum shelf life

Prevents the product from leakage

Skin film for use on cardboards and rigid PET/PE trays, or other types of containers, according to the customer's request.

PRODUCER

Low transport volumes compared to MAP

High performance skin film

Cardboard and rigid PET/PE trays, or other types of containers, according to the customer's request.

Perfect performance on the packaging lines with a wide processing window

CONSUMER

Attractive product presentation created instant appeal

Maximum shelf life

SOCIETY

Reduction of food waste

Contributes to sustainable packaging through reduction of plastics



FokaSKIN film is extremely versatile, suitable for multiple applications but most popular for use with fresh & processed meat, poultry, fish, ready meals, cheeses and appetisers. Retail presentation and extended shelf life are also vital to help consumers make the right purchasing decision. Now, you can give your food products the best kind of promotion, the opportunity to see them close-up in all their glory, through a second skin.



FokaTOP 77, classified as having excellent recyclability, is just one of the successful products developed as part of the Foka d.o.o. rethink initiative. This, environmentally friendly recyclable Top Web film is highly transparent, with high barriers and superior transparency whilst reducing environmental footprint. Combined with FokaBAR TH, a recyclable bottom foil for thermoforming, it makes the packaging completely recyclable.

FokaTOP 77 also provides unrestricted performance: oxygen and water vapour barriers of different levels are possible, and with its wide sealing range, it can be processed efficiently and reliably on existing packaging lines. A masterly finishing - using flexo-printing - ensures an eye-catching presentation at the point of sale.



FOKATOP 77
RECYCLABLE TOP WEB FILM

The Essence is (IN)
The Packaging

MATERIAL PROPERTIES

Recyclable

Barrier and high barrier to oxygen and water vapour

Improved mechanical properties of materials prolong the shelf life of the packed product

Excellent puncture resistance of the material

Excellent integrity and strength of seals

FokaTOP 77 is available in thickness from 65µ to 105µ

Other properties as per customer specific requirements

PER CUSTOMER REQUIREMENTS

UV protection

Anti-fog

CERTIFICATE

Recyclability of Packaging material

FOKA d.o.o.
Kragujevačka 10
32300 Gornji Milanovac | Serbia

The company receives the certification of recyclability for the following packaging material.

Designation

FokaTOP 77 - Lidding film without printing

Film in the size range of > DIN A5 and ≤ DIN A4 for bags or for packaging as a top and bottom foil
Packaging film; additional printings or labels can affect the recyclability of the final packaging

Test result

Permitted in sort/specification: Allocation to LDPE- Fraction (e.g. Fraction No. 310 (DE))
Mixed Polyolefins, Fraction No. 323 (DE)
Flexible Polyolefin Items, Fraction No. 323-2 (DE)

Assessment via path: Path 1: Plastic films / LDPE
Path 7: Mixed Polyolefins / Mixed Plastics, flexible

Recyclate (final product): LDPE / PO regrunulate

Test standard / scope of application:

- II Requirements and assessment catalogue of the Institute cyclos-HTP for EU-wide certification (date: 14/09/2021) / Scope of validity according to nation states, see chapter 1
- Within the certification process, conformity with the following standards was also checked:
 - III Minimum standard for measuring the recycling capacity of the ZSVR (date 31/08/2021); also integrated
 - III DIN EN 13430 with regard to material recyclability in the post-use phase; also integrated

According to the CHI standard the recyclability of the packaging amounts to:

Path 1: **92 %** (BE, DE, ES, FR, IT, NL)
Path 7: **77 %** (AT)

In accordance with the test results the potential recyclate yield of the packaging amounts to 100%.

This certificate (No. 2579-2022-002883) is valid until the **30/04/2023** (1 year upon issue) for the countries listed in brackets above; for the countries shown in *italics*, the existence of a recycling infrastructure cannot be assumed as predominant. This certificate will lose validity in case of qualitative or quantitative changes of packaging components.

Aachen, dated 26/04/2022

Revised: 27/04/2022

Dr. Richard Bröcher
Publicly authorized and sworn expert for the testing of packaging waste disposal
Competent authority: IFA, Aachen

The detailed results are documented in the corresponding test report (No. 2579-2022-002883).

Institute cyclos - HTP

Institute cyclos-HTP GmbH
Maria-Theresa-Allee 35 - 52064 Aachen
phone: +49 (0) 241 / 949 00 - 0
fax: +49 (0) 241 / 949 00 - 48



Recyclable FokaTOP 77 produced by Foka d.o.o. is adapted to the strict requirements of the food packaging industry where plastics are still necessary to ensure the highest level of food safety and reduce food waste due to its spoilage. The goal of the development was to offer customers recyclable solutions without reducing the effect of the high barrier.



We continuously strive for innovative and sustainable packaging solutions. Foka Re-Seal, preserves food quality longer.

Foka responds to consumers' needs for more practical and environmentally friendly packaging. The main functions of Foka Re-Seal are easy opening and re-closing, which keep the product fresh for longer and helps reduce food waste. Foka Re-Seal is sealed to preformed PE trays.

 Foka

RE-SEAL

**The Essence is (IN)
The Packaging**

ADVANTAGES FOR THE END CONSUMER

RE-CLOSURE

the ability to re-close more than 10 times longer preserves the freshness of the product and minimizes food waste

EASY TO OPEN

no sharp tools required to open

PRODUCT APPEARANCE

improved product presentation and maintaining brand visibility even after opening of the package.

CHARACTERISTICS

It is possible to add an anti-fog additive (at the customer's request)

Re-closing the PE tray more than 10 times

Barrier-free or with high barrier on O₂ (according to customer's request)

UV barrier (at customer's request)

The product contains pressure-sensitive adhesive for resealing

EASY TO OPEN

no sharp tools required to open

APPLICATION



Processed
meat
and fish



Cheeses

Foka Re-Seal top film is an ideal solution for products such as fermented meat products and hard cheeses, because the packaging is tailored to consumers. The high transparency of the film provides excellent visibility of the product, and its puncture resistance provides additional benefits to both sellers and consumers.

So, the next time you are looking for top-quality packaging, get a package that can be closed again and enjoy fresh products for longer.

FokaBAR TF is a fully recyclable bottom film for thermoforming - 9-layer coextruded film produced on extruders of the latest technology.

When used in combination with films such as Foka's top 77 recyclable film it creates a packaging solution that is completely recyclable. It is suitable for various products such as fresh and processed meat, fish, cheese and much more.



FOKABAR TF
RECYCLABLE BOTTOM FILM FOR THERMOFORMING

The Essence is (IN)
The Packaging

ADVANTAGES

Recyclable

It can be produced with an easy-open effect

Retains barrier properties after thermoforming

High transparency

Available in colours (at customer's request)

FokaBAR TF is characterized by the possibility of deep drawing, high barrier, perfect gloss, as well as high transparency.

CERTIFICATE

Recyclability of Packaging

FOKA d.o.o.
Kragujevačka 10
32300 Gornji Milanovac | Serbia

The company receives the certification of recyclability for the following packaging.

Designation

FokaBAR TF | in sizes > DIN A5 and ≤ DIN A4
unprinted and unlabelled film in the final application as film bag for food packaging

Test result

Permitted in sortspecification:	Allocation to LDPE Fraction (e.g. Fraction No. 310 (DE)) Mixed Polyolefins, Fraction No. 323 (DE) Flexible Polyolefin Items, Fraction No. 323-2 (DE)
Assessment via path:	Path 1: Plastic films / LDPE Path 7: Mixed Polyolefins / Mixed Plastics, flexible
Recyclate (final product):	LDPE / PO regrindulate

Test standard / scope of application:

- Requirements and assessment catalogue of the Institute cyclos-HTP for EU-wide certification (date: 14.09.2021) / Scope of validity according to nation states, see chapter 1
- Within the certification process, conformity with the following standards was also checked:
- Minimum standard for measuring the recycling capacity of the ZSVR (date: 31.08.2021), also integrated
- DIN EN 13430 with regard to material recyclability in the post-use phase, also integrated
- Under consideration of CORNEP – Recyclability of Plastic Packaging, on request
- Under consideration of APR Design® Guide for Plastics Recyclability, on request


According to the CHf standard the recyclability of the packaging amounts to:

Path 1:	Path 7:
95 %	71 %
(BE, DE, ES, FR, IT, NL)	(A7)

In accordance with the test results the potential recyclate yield of the packaging amounts to 100 %.


This certificate (No. 2079-2022-002870) is valid until the 20/04/2023 (1 year upon issue) for the countries listed in brackets above, for the countries shown in *italics*, the existence of a recycling infrastructure cannot be assumed as predominant. This certificate will lose validity in case of qualitative or quantitative changes of packaging components or decoration.

Aachen, dated 27/04/2022


Dr. Joachim Christmann
Publicly appointed and sworn expert for the IHK for packaging work (Circular)
Competent authority: IHK Aachen
The detailed results are documented in the corresponding test report (No. 2079-2022-002870).

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FokaBAR TF film based on polyolefin (0% PA) combines excellent mechanical properties of the film with extremely high product protection thanks to the EVOH barrier. This film is available in thicknesses from 130 μ to 250 μ . It has a high oxygen barrier and offers excellent workability on all thermoforming machines.

FokaBAR TF is adapted to the strict requirements of the food packaging industry where plastics are still necessary to ensure the highest level of food safety and reduce food waste due to its spoilage. The goal of the development was to offer customers recyclable solutions without reducing the effect of the high barrier.